

Don't let

All amounts are calculated in domestic currency.

All Vendors	PO ID PO31243	All Receipt Dates	All Line Item Types
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All Item ID/GL/WOs	All Rec. Employees	All Currencies
1	1	1
2	2	2
3	3	3
4	4	4
5	5	5
6	6	6
7	7	7
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91	91	91
92	92	92
93	93	93
94	94	94
95	95	95
96	96	96
97	97	97
98	98	98
99	99	99
100	100	100

Grouped by Vendor ID

Total Received Quantity: 100
Total Qty to Inspect: 90
Total Reject Quantity: 10
Total Receipt Value: 100
Total Balance Due Quantity: 100

49

243

B I L L O F L A D I N G

Ship From: THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

No: PEC 976368
Ship Date 09Feb16 at 11:48 From PFW
Probill
Via VIM DELIVERY
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

AR Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-893511- 1 Your PO # 31243

STAINLESS STEEL ROUND BAR 303 STAINLESS
.50" DIA X 144.0000"

Heat Number Tag No
W7W2 499937

Quantity PCS Wt LBS
24 FT 2 16

MTR

2) Our Order PEC-893511- 2 Your PO # 31243

STAINLESS STEEL ROUND BAR 303 STAINLESS
.625" DIA X 144.0000"

Heat Number Tag No
V9W1 499938

Quantity PCS Wt LBS
12 FT 1 13

MTR

3) Our Order PEC-893511- 3 Your PO # 31243

STAINLESS STEEL ROUND BAR 304L
.375" DIA X 144.0000"

Heat Number Tag No
T5B7 499939

Quantity PCS Wt LBS
24 FT 2 10

MTR

4) Our Order PEC-893511- 4 Your PO # 31243

ALUMINUM FLAT BAR 6061-T6511
375" X .750" X 240.0000"

Heat Number Tag No
412842-2 499940

Quantity PCS Wt LBS
20 FT 1 8

MTR

TOTAL: Tags 4 PCS 6 LBS 47

Heat Number *** Chemical Analysis ***
412842-2

Page: 1Continued

ALUMINIUM - LAITON - CUIVRE - PLASTIQUE - ACIER INOX
ALUMINUM - BRASS - COPPER - PLASTICS - STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

Signature

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION
TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

DATE

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

243
No: PEC 976368
Ship Date 09Feb16 at 11:48 From PFW
Probill
Via VIM DELIVERY
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

=====

B I L L O F L A D I N G

T5B7
V9W1
W7W2

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

TOTAL 1 BDL GW. 62 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***

**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

Page: 2 Last

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE • BOIERING
ALUMINUM • BRASS • COPPER • PLASTICS • STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION
TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

DATE

TC 1 AA

B I L L O F L A D I N G

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

No: PEC 976660
Ship Date 10Feb16 at 11:56 From PFW
Probill
Via VIM DELIVERY
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-893880- 1 Your PO # 31243
ALUMINUM ROUND BAR 7075-T651
2.00" DIA X 144.0000"

Heat Number
MA20151599

Tag No
500874

Quantity
12 FT

PCS
1

Wt LBS
46

MTR

2) Our Order PEC-893880- 2 Your PO # 31243
ALUMINUM PLATE 7075-T651
.250" THICK X 6.0000" X 144.5000"

B/O

TOTAL: Tags 1 PCS 1 LBS 46

Heat Number
MA20151599

*** Chemical Analysis ***

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **

** REFERENCED ON IT **

TOTAL 1 BOX GW. 75 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***

Page: 1Continued

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE • ACIER INOX
ALUMINUM • BRASS • COPPER • PLASTICS • STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

Signature

DATE

SHIP FROM:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

SHIP DATE 10Feb16 at 11:56 From PFW
Probill
Via VIM DELIVERY
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

SHIP TO: (1)
DART AEROSPACE

B I L L O F L A D I N G

**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

Page: 2 Last

ALUMINIUM · LANTON · CUIVRE · PLASTIQUE · ACIER INOX
ALUMINUM · BRASS · COPPER · PLASTICS · STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

THYSSENKRUPP MATERIALS NA

PART AEROSPACE
STAINLESS STEEL ROUND BAR 303 STAINLESS
50" DIA X 144.0000"
PART NO.

PO/Rel 51243
We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Signed by:

BL PEC-976368-001

SFeb16
Pg 1/1

Certificate of Mill Test Results



740 Imperial Road North

Certificate: 116875 7

Customer: 007206 001

Mail To:
THYSSENKRUPP MATERIALS
2821 LANGLIFF ROAD
CONCORD, ON L4K5C6

METALLURGICAL TEST REPORT

North American Stainless Canada Inc.
740 Imperial Road North
Guelph, ON N1K1Z3
Canada

Date: 11/23/2015 Page: 1

Sheet: 303

Finish: CD

Corrosion:

Your Order: PEC269776

NAS Order: PN 0057506 01

PRODUCT DESCRIPTION:

Round Bar, Annealed, Cold Draw
ASTM A582/12 EN 10204 3.1, ASTM A484/11
AMS 5640U TYPE 1, QQS-764B CONDITION A
SOLUTION ANNEAL TEMP 1900F MIN

REMARKS:

COMPLIES W/REQUIREMENTS OF DEAR 252.225-7009 EU DIRECTIVE
2011/65/EU, ROHS, EAF+AD+CC. NO WELD REPAIR. MELTED AND MFG
IN USA FREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION

DAS
14
9-09 16/02/10

Product Id	Skid #	Diameter	Size	Weight	Length	Mark	Pieces	Commodity Code
BH5458 4		5.000		1.148	144.00	7	1	

CHEMICAL ANALYSIS											CM(Country of Met)	ES(Spain)	US(United States)	ZA(South Africa)	JP(Japan)	Chemical Analysis per ASTM A751/08
HEAT	CM	C %	CO %	CR %	CU %	MO %	N %	NI %	P %							
W7N2	US	.0433	.2030	17.0105	.3145	1.7515	.2530	.0463	8.2960	.0290						

S %	SI %
.3410	.4280

MECHANICAL PROPERTIES

Product Id	1 d	HB	.2YS	UTS	RA	Elong
	o i	No.	KSI	KSI	%	% 2"
BH5458 4	R L	222.0	95.00	107.00	36.00	27.00

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Technical
Dept. Mgr.

ASB

THYSSENKRUPP MATERIALS NA

DART AEROSPACE
STAINLESS STEEL ROUND BAR 303 STAINLESS
625" DIA X 144.0000"
PART NO.

PO/Ref 31243

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Signed by:

Certificate of Mill Test Results
BL PEC-976368-002
SFeb16
Pg 1/1



740 Imperial Road North

METALLURGICAL TEST REPORT

North American Stainless Canada Inc.
740 Imperial Road North
Guelph, ON N1K1Z3
Canada

Mail To:

Ship To:

Certificate: 82602 1
Customer: 007206 001
THYSSENKRUPP MATERIALS
2821 LANGSTAFF ROAD
CONCORD, ON L4K5C6

THYSSENKRUPP MATERIALS
2821 LANGSTAFF ROAD
CONCORD, ON L4K5C6

Date: 8/04/2015 Page: 1

Steel: 303

Finish: CD

Corrosion:

Your Order: PEC268105

NAS Order: PN 0054556 03

PRODUCT DESCRIPTION:

Round Bar, Annealed, Cold Draw
ASTM A582/12 EN 10204 3.1, ASTM A484/11
AMS 5640U TYPE 1, QCS-764B CONDITION A
SOLUTION ANNEAL TEMP 1900F MIN

REMARKS:

COMPLIES W/REQUIREMENTS OF DEAR 252.225-7009 EU DIRECTIVE
2011/65/EU, ROHS, EAF+AOD+CC, NO WELD REPAIR, MELTED AND MFG
IN USA FREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION

DAS
14
9.09 / 16102110

Product Id	Skid #	Diameter	Size	Weight	Length	Mark	Pieces	Commodity Code
BH3680 8		6250		1.014	144.00	17	1	

CHEMICAL ANALYSIS CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan)
Lab Accreditation Bureau, ISO/IEC 17025, Certificate# L2323
Chemical Analysis per ASTM A751/08

HEAT	CM	C %	CO %	CR %	CU %	MN %	MO %	N %	NI %	P %
V9W1	US	.0328	.1380	17.0860	.2735	1.8700	.2945	.0582	8.2580	.0300

S %	SI %
.3345	.5300

MECHANICAL PROPERTIES

Product Id	1 d o f c f	HB No.	.2YS KSI	UTS KSI	RA %	Elong % 4D
BH3680 8	R L	216.0	85.05	102.27	33.60	21.51

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy
of the test methods used, the material meets the specifications stated. These results relate only to the items
tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS

Technical
Dept. Mgr.

ASB

THYSSENKRUPP MATERIALS NA

DART AEROSPACE
STAINLESS STEEL ROUND BAR 304L
.375" DIA X 144.0000"
PART NO.

PO/Rel 31243

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

Certificate of Mill Test Results

BL PEC-976368-003

5Feb16
Pg 1/1



740 Imperial Road North

METALLURGICAL TEST REPORT

North American Stainless Canada Inc.
740 Imperial Road North
Guelph, ON N1K1Z3
Canada

Certificate: 45397 12

Mail To:
THYSSENKRUPP MATERIALS
2821 LANGSTAFF ROAD
CONCORD, ON L4K5C6

Date: 3/30/2015 Page: 1

Customer: 007206 001

THYSSENKRUPP MATERIALS
2821 LANGSTAFF ROAD
CONCORD, ON L4K5C6

THYSSENKRUPP MATERIALS
2821 LANGSTAFF ROAD
CONCORD, ON L4K5C6

Steel 304/304L
Finish: CD

Your Order: PEC265143

NAS Order: PN 0050066 02

Corrosion: ASTM A262-10 Prac A/E OK

PRODUCT DESCRIPTION:

Round Bar, Annealed, Cold Draw
UNS 30400/30403 EN 10204 3.1, ASTM A484/13a
ASTM A276/13, ASTM A479/13a, ASTM A182/13 CHEM ONLY,
ASTM A479/13, ASME SA482/10 CHEM ONLY
AMS 5639H, AMS 5647J, AMS QCS-763C, QCS-763F, ASTM F899/11
SOLUTION ANNEAL TEMP 1900F MIN, ASTM A320/08 CL 1 GR B8
ASTM A193/10A-ASME SA193/10 CL 1 GR B8

REMARKS:

COMPLIES W/REQUIREMENTS OF DEAR 252.225-7009 EU DIRECTIVE
2011/65/EU, ROHS, EAP+AOD+CC. NO WELD REPAIR. MELTED AND MFG
IN USA FREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION

DAS
14 16/02/10
9-50

Product Id	Skid #	Diameter	Size	Weight	Length	Mark	Pieces	Commodity Code
BH0777 4		1.3750		1.336	144.00	13	1	

CHEMICAL ANALYSIS	CM	C %	CO %	CR %	CU %	MN %	MO %	N %	NI %	P %
HEAT T587	US	.0185	.2080	18.1660	.4040	1.5260	.3420	.0739	8.5030	.0310

S % .0300
SI % .2080

MECHANICAL PROPERTIES

Product Id	Id	HB	2YS	UTS	RA	Elong
BH0777 4	01	NO.	KSI	KSI	%	% 2"
	RL	210.0	92.28	107.62	70.95	43.00

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Technical Dept. Mgr.

ASB/18/04/05

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511
.375" X .750" X 240.0000"
PART NO.

PO/Ref 31243

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-976368-004

5Feb16

Signed by: 

Pg 1/1

CAN ART

ALUMINUM EXTRUSION INC.

Material Test Report

Manifest: 292116

Ship To: ThyssenKrupp Materials NA

2821 Langstaff Road

Concord, ON L4K 5C6

Ticket:

5412556

Our Order: 412842 - 2

Cust P.O.: 266092

Die: ES05577

Part: 05577-000-240

Alloy Temper: 6061 T6511

Description: .375 x .750

Print Date: 4/9/15

DAS
14
9-89

116/02/10

Chemical Composition Range

6061	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Other Each	Other Total
Min	0.40		0.15		0.8	0.04				
Max	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	0.05	0.15

Mechanical Properties

Strength ksi

Sample ID	Cast #	Lot #	Test Date	Ultimate Tensile	Yield 2% offset	Elongation 2" gage length
405218	15031551A	A11	4/8/15	42.36	39.46	10.2

Applicable Specifications: ASTMB221-13


AMS-QQ-A200/8

Country of Origin: 85 Parkshore Drive, Brampton, Ontario CANADA L6T 5M1

Can Art Aluminum Extrusion Inc. certifies that materials shipped under this order have been inspected and tested in accordance with Aluminum Association and agreed upon customer specifications. Can Art assumes no liability for additional costs which may be incurred during the customer's manufacture and sale of its products, and is subject only to the replacement of any materials not within agreed upon specifications provided written notification is received by Can Art within 30 days from the date of shipment.

Siddarth Desai - Tensile Testing

Authorized: _____


Evan Eng, Quality Assurance Manager

Certified Inspection Report

01/14/16
00:25:03

Alcoa Inc.
Massena Operations
Park Avenue East, Massena, NY 13662
ALCOA

Customer **Copper Brass Sales** Customer P.O. No. **5400282682** Customer Part No. **(ALRD00096)** Alcoa Order No. **MMC-B8163- -010** Govt. Contract No.

Ship To **Copper and Brass Sales, I
13338 Orden Dr. Building
Santa Fe Springs, CA 906**

We hereby certify that the material covered in this report has been inspected in accordance with, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, or as previously agreed to with customer and that samples representative of the material met the composition limits and have the mechanical properties shown on the face of this sheet. Manufactured under a quality management system registered to ISO/TS 16949 and AS9100. Melting and manufactured in the USA.

Date Shipped **01/13/16** Weight Shipped **961 lbs** Product **CFRB-CF ROD** Specific Length **BOL 000163563**
Alloy - Temper **7075-T651** Size **2.0000 IN** Shape **DIA** Config **12 FT** QRR

Specifications:

QA-A-225/9E
ASTM B211-12E1
AMS 4123H
AMS-QQ-A-225/9A
Material conforms to T6 reqmts

DAS
14
9-89 1662/10

Joseph M. Vierno
Joseph M. Vierno, Quality Manager

TEST REQUIREMENTS		Test	Test	Test	Test	Test	Test	Test	Test	Test	Test	Test
		U.T.S.	T.Y.S.	%Elong								
Max:		77.0	66.0	07.0								
Min:												
Test Results		Test	Test	Test	Test	Test	Test	Test	Test	Test	Test	Test
		U.T.S.	T.Y.S.	%Elong								
Lot/Work Order	No. of Tests											
MA20151599	2	82.7	74.7	17.0								
		81.3	73.3	17.0								

When 2 or more tests per lot are made, the highest and lowest values are reported.
Analysis obtained from one or more samples in this lot.

TEST ABBREVIATIONS		T.Y.S.		Tensile Yield Strength KSI .2% offset		%Elong		Elongation % in 2"	
U.T.S.	Ultimate Tensile Strength KSI								
Aluminum Association Chemical Composition Limits (in Weight %)									

ALLOY	%SI	%FE	%CU	%MN	%MG	%CR	%ZN	%TI	%Others	%AL
7075	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	Rem
	MAX								Each	
	MIN								Total	

Actual Started Chemistry

LOT/WORK ORDER	%SI	%FE	%CU	%MN	%MG	%CR	%ZN	%TI	%OE	%OT	%AL
MA20151599	0.05	0.15	1.6	0.02	2.5	0.20	5.8	0.03	LT 0.05	LT 0.15	Rem
	MAX										
	MIN										

NOTES:

Material compliant with DFARS 252.225-7001 (Buy American Act)
Mercury is not a normal contaminant in aluminum alloys and neither it nor any of its compounds are used in the manufacture of our product.
This alloy meets the requirements of EU 2011/65/EC (RoHS) and EU 2000/53/EC for lead, mercury, cadmium and hexavalent chromium.

From: ThyssenKrupp Materials NA
Cust. THYSSENKRUPP MATERIALS CA LTD Del.: 2404348506
CstAr Cstor 273086
Wgt.: 46 LB Date 02/04/2016

Tamara Sanchez
Page 1

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 7075 T6
DATE: 16/02/10

PO / BATCH NO: 31243/134213

MATERIAL CERT REC'D: yes
QUANTITY RECEIVED: 12'
QUANTITY INSPECTED: 12'
QUANTITY REJECTED: _____

THICKNESS ORDERED: RB 2.00
THICKNESS RECEIVED: RB 2.00
SHEET SIZE ORDERED: _____
SHEET SIZE RECEIVED: _____

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> Y N	
CORROSION	Y <input checked="" type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y N	
CORRECT THICKNESS	<input checked="" type="checkbox"/> Y N	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/> N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y N	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u> <u>14</u> <u>9-09</u> DATE: <u>16/02/10</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 303
 DATE: 16/02/10

PO / BATCH NO.: 31243/134213

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 24'
 QUANTITY INSPECTED: 24'
 QUANTITY REJECTED: _____

THICKNESS ORDERED: R.500
 THICKNESS RECEIVED: R.500
 SHEET SIZE ORDERED: _____
 SHEET SIZE RECEIVED: _____

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y	N	
CORROSION	Y	<input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y	N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y	N	
CORRECT THICKNESS	<input checked="" type="radio"/> Y	N	
PHOTO REQUIRED	Y	<input checked="" type="radio"/> N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y	N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y	N	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y	N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
	HRC	HRB	DUR A	DUR D
TYPE OF MATERIAL				
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS 14</u> DATE: <u>16/02/10</u>	SIGNED OFF BY: _____ DATE: _____	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 303
DATE: 16/02/10

PO / BATCH NO.: 31243/134213

MATERIAL CERT REC'D: yes
QUANTITY RECEIVED: 12'
QUANTITY INSPECTED: 12'
QUANTITY REJECTED: _____

THICKNESS ORDERED: R. 625
THICKNESS RECEIVED: R. 625
SHEET SIZE ORDERED: _____
SHEET SIZE RECEIVED: _____

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y	N	
CORROSION	Y	<input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y	N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y	N	
CORRECT THICKNESS	<input checked="" type="radio"/> Y	N	
PHOTO REQUIRED	Y	<input checked="" type="radio"/> N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y	N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y	N	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y	N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>DAS</u>	SIGNED OFF BY: _____		
DATE: <u>16/02/10</u>	DATE: _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 304
DATE: 16/02/10

PO / BATCH NO.: 31243/134213

MATERIAL CERT REC'D: yes
QUANTITY RECEIVED: 24'
QUANTITY INSPECTED: 24'
QUANTITY REJECTED: _____

THICKNESS ORDERED: R.375
THICKNESS RECEIVED: R.375
SHEET SIZE ORDERED: _____
SHEET SIZE RECEIVED: _____

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y N	
CORROSION	Y <input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y N	
CORRECT THICKNESS	<input checked="" type="radio"/> Y N	
PHOTO REQUIRED	Y <input checked="" type="radio"/> N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y N	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
	HRC	HRB	DUR A	DUR D
TYPE OF MATERIAL				
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS 14</u> DATE: <u>16/02/10</u>	SIGNED OFF BY: _____ DATE: _____	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 6061T6
DATE: 16/02/10

PO / BATCH NO: 31243/134213

MATERIAL CERT REC'D: yes
QUANTITY RECEIVED: 20'
QUANTITY INSPECTED: 20'
QUANTITY REJECTED: _____

THICKNESS ORDERED: .375 X .750
THICKNESS RECEIVED: .382 X .758
SHEET SIZE ORDERED: _____
SHEET SIZE RECEIVED: _____

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y	N	
CORROSION	Y	<input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y	N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y	N	
CORRECT THICKNESS	<input checked="" type="radio"/> Y	N	
PHOTO REQUIRED	Y	<input checked="" type="radio"/> N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y	N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y	N	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y	N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u> <u>14</u> DATE: <u>16/02/10</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO31243**

Purchase Order Date 2/3/2016

PO Print Date 2/4/2016

Page Number 1 of 4

Order From :

VC-COP001

Ship To : DART AEROSPACE LTD

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

E-MAILED
FEB 04 2016

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M7075T6R2.000	7075 RD bar 2.00	2/19/2016 Yes 2/19/2016		12.00 f	\$32.91	\$394.96
MATERIAL: 7075-T6 OR T651/T6510/T6511/T652/T62 ROUND BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4124/4186/4187 OR PER AMS-QQ-A-200/11							
Line Total:							\$394.96
2	M303R0.500	303 Round Bar 0.500"	2/10/2016 Yes 2/10/2016		24.00 f	\$2.95	\$70.80
MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE: AISI 304/316 NOT ACCEPTABLE							
Line Total:							\$70.80

PO Instructions: QUOTE NO: PEC ST-891220,
QUOTE NO: PEC ST-892314,
NOTE: FLAME CUT MATERIAL NOT ACCEPTABLE

Note:

2/4/2016



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO31243**

Purchase Order Date 2/3/2016

PO Print Date 2/4/2016

Page Number 2 of 4

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

3	M303R0.625	303 Round Bar 0.625"	2/10/2016	12.00		\$3.00	\$36.00
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Yes

f

2/10/2016

MATERIAL: AISI-303 SS ROUND BAR AS PER ASTM A582

NOTE: AISI 304/316 NOT ACCEPTABLE

Line Total: \$36.00

4	M304R0.375	304 ROUND BAR 0.375	2/10/2016	24.00		\$1.65	\$39.60
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Yes

f

2/10/2016

MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276

(NOTE: AISI 303 NOT ACCEPTABLE)

Line Total: \$39.60

6	M6061T6B0.375X00.750	6061T6 BAR .375 x .750	2/10/2016	20.00		\$1.75	\$35.00
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Yes

f

2/10/2016

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

16/2/10
SD

PO Instructions: QUOTE NO: PEC ST-891220,
QUOTE NO: PEC ST-892314,
NOTE: FLAME CUT MATERIAL NOT ACCEPTABLE

Note:

2/4/2016



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO31243**

Purchase Order Date 2/3/2016

PO Print Date 2/4/2016

Page Number 3 of 4

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	905 669 9444	Customer POID	
Ship To Contact		Customer Tax #	10127-2607
Ship To Phone		Terms	Net 30
Ship Via:	VENDOR'S TRUCK	Currency	CAD
Ship Acct:		FOB	FCA – (Free Carrier)

Line Total: \$35.00

8	M7075T6B6.000X0.250	7075-T6 BAR 6.000" X 0.250"	2/19/2016	24.08	\$23.65	\$569.38
			Yes	f		
			2/19/2016			

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

Line Total: \$569.38

9	71401-45	PROCUREMENT QUALITY CLAUSES	2/19/2016	1.00	\$0.00	\$0.00
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		No	
Procurement Quality Clauses		2/19/2016	
A005 right of entry			
A012 chemical and physical test report			
A016 personnel qualification			
A017 raw material identification (as applicable)			
A026 certification of material conformance			
A041 quality management system			
A042 dart notification by supplier			
A043 retention of quality documents			

PO Instructions: QUOTE NO: PEC ST-891220,
QUOTE NO: PEC ST-892314,
NOTE: FLAME CUT MATERIAL NOT ACCEPTABLE

Note:

2/4/2016



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO31243**

Purchase Order Date 2/3/2016

PO Print Date 2/4/2016

Page Number 4 of 4

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB FCA – (Free Carrier)

Line Total: \$0.00

PO Total: \$1,145.74

PO Instructions: QUOTE NO: PEC ST-891220,
QUOTE NO: PEC ST-892314,
NOTE: FLAME CUT MATERIAL NOT ACCEPTABLE

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 4

Change Date: 2/4/2016